

# Orifice Drill Size Chart

Decimal (inches)	Fraction (inches)	Number	mm.	Decimal (inches)	Fraction (inches)	Number & Letter	mm.	Decimal	Inch	Letter	mm.
.0059		97	0.15	.0935		42		.2441			6.20
.0063		96	0.16	.0938	3/32			.2460		D	
.0067		95	0.17	.0945			2.40	.2461			6.25
.0071		94	0.18	.0960		41		.2480			6.30
.0075		93	0.19	.0965			2.45	.2500	1/4	E	
.0079		92	0.20	.0980		40		.2520			6.40
.0083		91	0.21	.0984			2.50	.2559			6.50
.0087		90	0.22	.0995		39		.2570		F	
.0091		89	0.23					.2598			6.60
.0095		88		.1015		38		.2610		G	
.0098			0.25					.2638			6.70
.0100		87		.1024			2.60	.2656	17/64		
.0105		86		.1040		37		.2567			6.75
.0110		85	0.28	.1063			2.70	.2660		H	
.0115		84		.1065		36		.2677			6.80
.0118			0.30	.1083			2.75	.2717			6.90
.0120		83		.1094	7/64			.2720		I	
.0125		82		.1100		35		.2756			7.00
.0126			0.32	.1102			2.80	.2770		J	
.0130		81		.1110		34		.2795			7.10
.0135		80		.1130		33		.2810		K	
.0138			0.35	.1142			2.90	.2812	9/32		
.0145		79		.1160		32		.2835			7.20
.0150			0.38	.1181			3.00	.2854			7.25
.0156	1/64			.1200		31		.2874			7.30
.0157			0.40	.1220			3.10	.2900		L	
.0160		78		.1250	1/8			.2913			7.40
.0177			0.45	.1260			3.20	.2950		M	
.0180		77		.1280			3.25	.2953			7.50
.0197			0.50	.1285		30		.2969	19/64		
.0200		76		.1299			3.30	.2992			7.60
.0210		75		.1339			3.40	.3020		N	
.0217			0.55					.3031			7.70
.0225		74		.1360		29		.3051			7.75
.0236			0.60	.1378			3.50	.3071			7.80
.0240		73		.1405		28		.3110			7.90
.0250		72		.1406	9/64			.3125	5/16		
.0256			0.65	.1417			3.60	.3150			8.00
.0260		71		.1440		27		.3160		O	
.0276			0.70	.1457			3.70	.3189			8.10
.0280		70		.1470		26		.3228			8.20
.0292		69		.1476			3.75	.3230		P	
.0295			0.75	.1495		25		.3248			8.25
.0310				.1496			3.80	.3268			8.30
.0312	1/32	68		.1520		24		.3281	21/64		
.0315			0.80	.1535			3.90	.3307			8.40
.0320		67		.1540		23		.3320		Q	
.0330		66		.1562	5/32			.3346			8.50
.0335			0.85					.3386			8.60
.0350		65		.1570		22		.3390		R	
.0354			0.90	.1575			4.00	.3425			8.70
.0360		64		.1590		21		.3438	11/32		
.0370		63		.1610		20		.3445			8.75
.0374			0.95	.1614			4.10	.3465			8.80
.0380		62		.1654			4.20	.3480		S	
.0390		61		.1660		19		.3504			8.90
.0394			1.00	.1673			4.25	.3543			9.00
.0400		60		.1693			4.30	.3580		T	
.0410		59		.1695		18		.3583			9.10
.0413			1.05	.1719	11/64			.3594	23/64		
.0420		58		.1730		17		.3622			9.20
.0430		57		.1732			4.40	.3642			9.25
.0433			1.10					.3661			9.30
.0453			1.15	.1770		16		.3680		U	
.0465		56		.1772			4.50	.3701			9.40
.0469	3/64			.1800		15		.3740			9.50
.0472			1.20	.1811			4.60	.3750	3/8		
.0492			1.25	.1820		14		.3770		V	
.0512			1.30	.1850		13	4.70	.3780			9.60
.0520		55		.1870			4.75	.3819			9.70
.0531			1.35	.1875	3/16			.3839			9.75
.0550		54		.1890		12	4.80	.3858			9.80
.0551			1.40	.1910		11		.3860		W	
.0571			1.45	.1929			4.90	.3898			9.90
.0591			1.50	.1935		10		.3906	25/64		
.0595		53		.1960		9		.3937			10.00
.0610			1.55	.1969			5.00	.3970		X	
.0625	1/16			.1990		8		.4040		Y	
.0630			1.60	.2008			5.10	.4062	13/32		
.0635		52						.4130		Z	
.0650			1.65	.2010		7					
.0669			1.70	.2031	13/64						
.0670		51		.2040		6					
.0689			1.75	.2047			5.20				
.0700		50		.2055		5					
.0709			1.80	.2067			5.25				
.0728			1.85	.2087			5.30				
.0730		49		.2090		4					
.0748			1.90	.2126			5.40				
.0760		48		.2130		3					
.0768			1.95	.2165			5.50				
.0781	5/64			.2188	7/32						
.0785		47		.2205			5.60				
.0787			2.00	.2210		2					
.0807			2.05	.2244			5.70				
.0810		46		.2264			5.75				
.0820		45		.2280		1					
.0827			2.10	.2283			5.80				
.0846			2.15	.2323			5.90				
.0860		44		.2340		A					
.0866			2.20	.2344	15/64						
.0886			2.25	.2362			6.00				
.0890		43		.2380		B					
.0906			2.30	.2402			6.10				
.0925			2.35	.2420		C					